

11-19-1937

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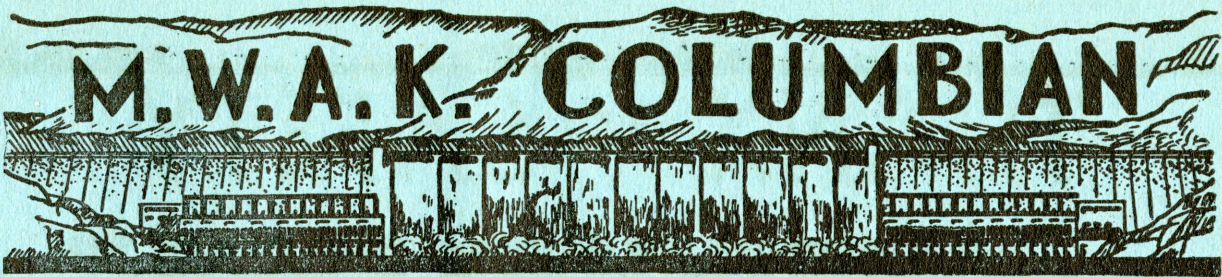
Mason-Walsh-Atkinson-Kier Co.

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SAFETY
DEPARTMENT

MASON-WALSH-ATKINSON-KIER CO.
BUILDERS OF COULEE DAM

MASON CITY
WASHINGTON

Vol. 3 No. 46

M. Pete Shrauger--Editor
Safety Engineer

Nov. 19, 1937

BUILDING THE DAM WITH RUBBER

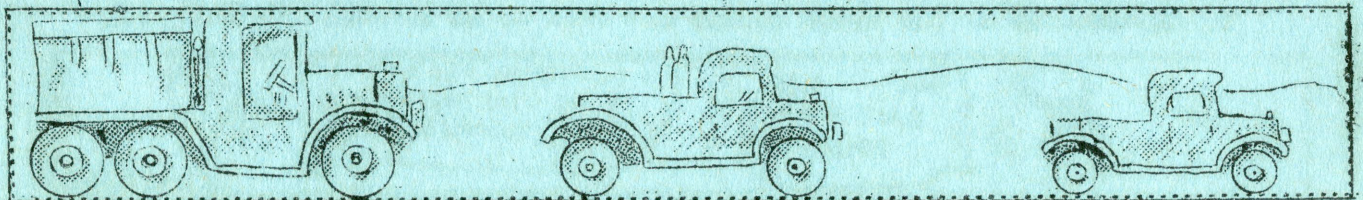
Curing of concrete is of prime importance in building a dam and cooking becomes a necessity in the life of every workman. But whatever the choice of terminology, either curing or cooking also plays a vital part in maintaining the efficiency of 92 tire-equipped vehicles used in constructing the Grand Coulee dam. Realizing that very well are Art Garrett and five other employes for each of two shifts at the tire shop.

In the earliest days of excavation at the dam site by the MWAK, the bruised and broken tires were sent to Spokane or Wenatchee. Only tube repairs were carried on here. But on Aug. 17 of last year two tire molds were installed. One was reputedly the first and largest tire mold for the Pacific Northwest. Its installation gave rise to the published account by a construction magazine that the tire shop was the most completely equipped of any shop west of the Mississippi river. The size of the mold tends to support the belief that for sectional repair work on tires, at least, this may be true for construction scenes in the Pacific Northwest, and perhaps over a wider area than that.

The larger air and steam operated tire mold is the largest made. It is not the only mold of its size in the state, but it is reported to be the first. The mold will handle tires up to and including the regular 13:50x24-inch tires first used on MWAK's largest trucks. The statement, however, requires additional explanation and shows how, in another particular, the huge excavation totals required large equipment uncommon to the state of Washington.

The mold may be the largest made, but it is not quite large enough to handle the 13:50x24-inch tires used at the present time by MWAK's 12-yard trucks. Although the listed size remains the same, they have about an inch and one-half added to the tread or about 70 pounds of rubber. The 16-ply tires, costing hundreds of dollars each, were special-built for the job here and have treads three inches thick. This explains why the mold machine cannot handle such a tire, which weighs about 330 pounds--about 560 pounds equipped and ready for placement

(Continued on Page 5)



THANK TO SAFETY

When four hunters went into the woods—a common thing for this time of the year—they sighted wild turkeys. The turkeys became a valuable addition to prolonging the lives of families facing starvation and danger on every hand. The day became commemorated throughout the nation as Thanksgiving day.

Three hundred and sixteen years after those turkeys were shot, on next Thursday, 5,000 employees of the area—15,000 persons—will sit down to tables. Most of them will at least taste of some kind of fowl, tame or wild.

That has been the practice for 316 years.

Through hardships that might have daunted the staunchest of hearts, those early pilgrims found that they had much to be thankful for. Danger for them lurked behind every tree. They didn't have to make an avowal of "Be Prepared", for everywhere sight and sound served as warnings of "Be Careful". They had a personal awareness of the need for care. It became second nature with them. And they were thankful.

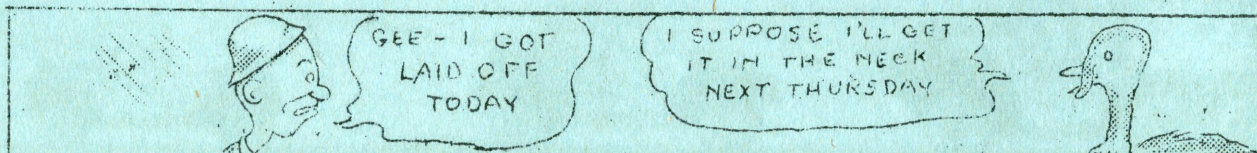
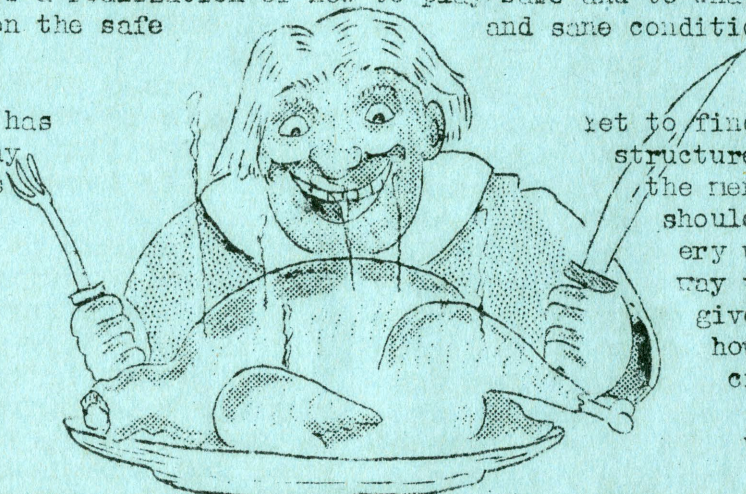
Yet, in this mechanized world the dangers are multiplied, while too many accept the blissfulness of the mechanical and their ability, conscious or otherwise, always to control it. Carelessness usually slips up on them so much that they appear to accept the belief that they control the machine as much through mental telepathy as through physical action. In the sureness of the world today there is much need for a realization of how to play safe and to what extent you can rely upon the safe and sane condition of your neighbor.

A man has today, or any one that has the human of machine-out of its If you chance, not doubt-

Let giving a little thankfulness for the fact that we have escaped serious accidents thus far. That one breath will be of value in giving the axe to axe-i-dents on the Grand Coulee dam when we go to work the next day.

yet to find the machine structure, rope, or cable—the mental capacity should have. A bit ery will not go way to protect you. give it half a however, it will cross you.

us, on Thanks- day, breathe



CRYSTAL BALL

SANDY YOUNG never believed he had a chance in the world to recover a watch he had lost, a gift from his mother, but he hadn't figured on-----
 ---RED PATTERSON, rigger who found and returned it, and who insisted, "You're a working man; I don't want your \$10."-----
 ZACK SCHOOLFIELD appreciates wagers paid off in pennies. The pleasure is longer in counting the 1100 he received Monday-----
 ---B. F. BENVILEY (excitedly), "It's a mighty duck!" Boom!---Friends put the victim on display. A snipe!-----
 DAVE SLEE, of \$50-duck fame, went Johnny Weismuller in a nudist colony way for a duck recovery. He ended up his chilling race to the plaudits of an unexpected female gallery-----
 ---LEROY SNYDER, "This may be a couple days after her anniversary, but she is not old enough to go out unattended."-----
 JACK CAMERON, "Yep, Roy ~~Chokes~~ just decided to shove off. Now he's gone."-----
 ---EILEEN CORNELL, "The calendar says 'tis almost winter; just wait until I see a stray jacket hanging up some place!"-----
 J. JACKSON--In his sleep he dreams, "She's from heaven, 'cause only angels come from there."-----
 ---JACK BURROUGHS blotted out the sun with shotgun shot last Sunday, but he only wasted the shot and his patience-----
WARNING SIGNS ARE PLACED TO POINT OUT DANGEROUS CONDITIONS FOR YOUR PROTECTION. TO OBSERVE THEM MAY SAVE YOU FROM INJURY. TO DISREGARD THEM MAY COST YOU YOUR LIFE.-----
 ---J. M. COOK likes even less the sound of, "\$100 and--"-----
 PATROLMAN BILL KELLOGG, in shirt and trunks, has gone Adonis, while-----
 ---SERGEANT MCGINN says, "I shall cling to the colors by being one of the gang who won't try to toss a big ball through a little ring."-----
 DON CAMERON, graveyard stripper, still finds it possible to market free-lance material. Some time ago his mystery story appeared in "Esquire".-----
 ---HARVEY EVANS, "I set as my goal the example of Booker T. Washington!"-----
 O. I. CRAFT'S weekly football stipend will not be forthcoming this week-end-----

-000-

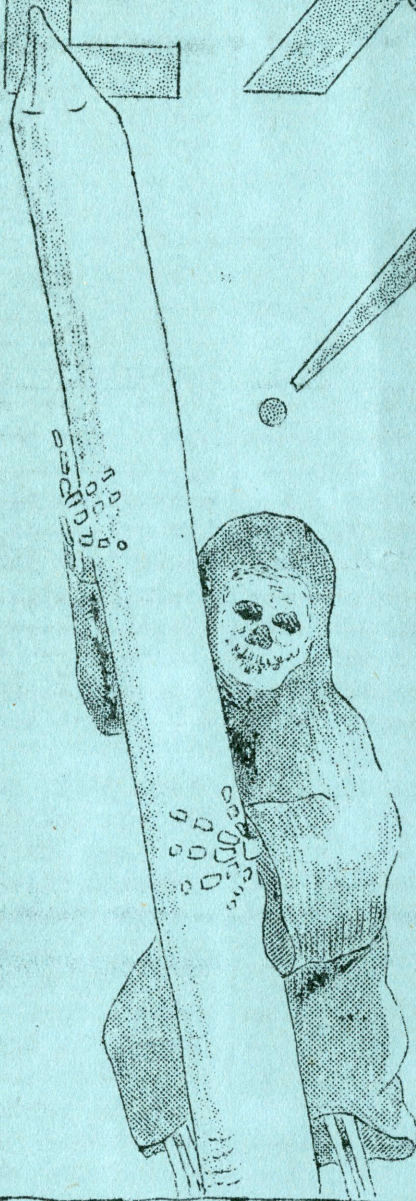
A YEAR AGO

---Average daily concrete placement on the east side is 400 yards, to bring total to 2500 yards for the east side-----
 ---Pumping plant rock excavation two-thirds completed-----
 ---First grout is forced down into lowest bedrock in east side-----
 ---Highest score for first concrete in dam ready for concrete at level 987 in block 81-A, more than 200 feet above lowest bedrock in the dam-----
 ---Order ten and a-half of turkey for Thanksgiving-----
WAGE EARNERS ARE NOT WAGE EARNERS WHEN THEY ARE INTIMIDATED-----
 ---Bureau of reclamation engineers complete 20 per cent of their work out of Ephrata on the 1,200,000 acres of land to be irrigated-----
 ---Begin registration under Social Security act-----
 ---Company announces employees should anticipate some layoff due to weather conditions-----

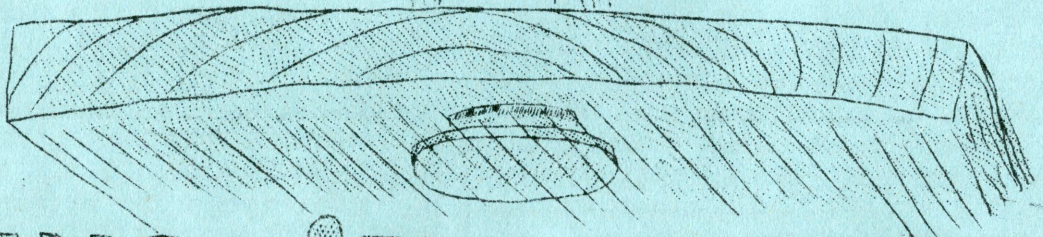
OODS 'N ENDS

---A 60-ton shipment of raisins from Fresno, Calif., to Kansas City required 60 cars. This is said to be the largest shipment in the history of the California raisin industry and occurred this year-----
 ---Mary Pickford's real name is Gladys Smith-----
 ---SOS means Save Our Ship-----
 ---Joe E. Brown, at nine years of age, started his career as the smallest member of "The Marvelous Ashtons," an acrobatic troupe that played circuses and fairs.-----
 ---One year ago today the collapse of a dam in Japan destroyed a village of miners, burying over 700 bodies under mud-----
An ounce of safety is worth a ton of luck-----
 ---One horse power is equal to 746 watts-----
 ---James Buchanan was the only unmarried president of the United States-----
 ---In 1936 for the U.S., 905 shipwrecks cost 86 lives; in 1920 the 1074 shipwrecks took 551 lives, the Coast guard estimates-----
 ---The 58,245 miles of state highway in North Carolina is highest among the states.

NEXT



Mike
Erlanson



BEND 'EM OVER

T I R E S

(Continued from Page 1)

on a truck or on one of the 20 wheels of the huge, low trailer.

The special-built tires are worked upon when held in place by the tire-spreader. Tires smaller than the 10:50x24, also used in excavation, rest in a smaller mold. In these three holders the job of curing or "cooking" is carried on.

It is a 6-hour job, to cook the largest tires. The two stages, cooking and cooling, each require 180 minutes each. Heavy bags of rubberized fabric perfectly shaped for an inside section of a tire are placed inside tires after patching has been done. The first stage involves the use of 70 pounds of steam at a temperature of 281 degrees, nearly 70 above boiling temperature. For the second stage the power is shut off and a pressure of 100 pounds of air is forced into the bag. The two stages give perfect form to the tires and hence prolong their life.

Results have been checked. Failure on repairs here have been only 2 per cent. This percentage applies to the 1,400 vulcanized repairs and the approximate 25,000 flats that have been patched for the thousands of tires used on the Coulee dam. On some trucks, however, the original tubing is still in use, although it may not look quite the same; for tubes are in use with up to 60 patches on them.

Nearly 500 tires turn over on the ground each day for the MWAK. On the 12-yard trucks their life is about 90 days of three-shift operation; their mileage is only about half that for ordinary highway work, but the work and hours of operation are about equivalent to a year of operation. The tires are used until the tread is so badly worn or the tire, in other particulars, is so bad that the cost of upkeep warrants

no further use, and then they are discarded.

An example shows repair actually at work. A 15-ton truck carrying about nine tons of rock once pulled out of the east pit with new tires that had been used for only five hours. One tire blew out. After being repaired, the tire returned for 128 days of work.

That particular tire had a spot 26x48 inches long. The job required knife removal of an area 7x18 inches, careful cleaning out of the old lining and the tire, and replacement by 16 layers of thin cord fabric--the same number as the ply of the tire. Each layer was $\frac{1}{2}$ -inch wider than the preceding one. On the outside of the tire, a pure red rubber layer was placed to become the union between the 16-layer wall and the three inches of black vulcanizing rubber for the tread. Following use of the rubber, a kind of tread was cut with a knife. After this came the curing job.


This is the general procedure for most tire repair. Ordinarily about five pounds of vulcanize rubber or fabric is needed for a large tire. Each of the three kinds comes from a 25-pound roll. In the heyday of excavation activity, the rolls were needed for about five tires daily, now about four.

Tires commonly have taken the famed magnet for moving over the ground to pick up metallic bits, but not intentionally so. From one to 10 nails are usually imbedded in a tire, sometimes as many as 20. Other metallic pieces, such as bolts, now and then come in with tires also.

-oOo-

YOU CAN BE THANKFUL THAT IT IS THE TIRE AND NOT YOUR FOOT THAT PICKS UP MORE THAN ONE NAIL WHEN IT COMES IN TO ITS OWN "HOSPITAL"

-oOo-

Warner Baxter - Joan Bennet 

WITH

Mischa Auer



"That Old Feeling"

"Lovely One"

VOODOOES OF 1938

FRI. SAT.

SUN.-MON.

"Red Hot Heat"

MASON CITY THEATRE

SWEEPSTAKES TUESDAY \$86⁰⁰

HALF-SOLES ARE CHEAPER THAN NAIL PUNCTURES

--Shoe Repair Shop
Recreation Hall
Mason City

"We Are Glad that We Have Hotel Facilities that You Can Unhesitantly Recommend to Friends and Visitors"

--Mason City Hotel

For Laundry work, phone 72
For Dental work, phone 69-R

Gifts of Appreciation and Distinction are Appropriate for the Coming Season--- You Cannot Go Wrong With Jewelry....

--Fred N. Ludwig
Mason City Jeweler

Your Automobile Is an Investment that Is Endangered by Wintry Seasons. Protect it through Use of an anti-freeze.....

Mason City Garage

CHURCH

CATHOLIC CHURCH—Father A. Farrelly, pastor

On Sunday mass will be said at 9 a.m. in Grand Coulee and at 11 a.m. in St. Benedict's church, Mason City. Instructions for children will be given Saturday morning.

COMMUNITY CHURCH-- The Rev. W. W. Sloan, Ph. D., pastor

- 9:45 a.m. Church school
- 11:00 a.m. Morning worship; subject, THANKSGIVING
- 7:00 p.m. Vesper services
- 7:30 p.m. Tonight FRIDAY, vesper gang party

CHURCH OF JESUS CHRIST OF LATTER DAY SAINTS—R. E. Nuttall, Branch President

- (In Mason City high school building)
- 10:30 a.m. Sunday School
- 11:15 a.m. Departmental works--for adults, juniors and primary

OSBORNE GOSPEL TABERNACLE

- Sunday morning service, 11:15
- Sunday evening, evangelistic, 7:45
- Prayer meetings Wednesdays and Fridays, at 7:45 p.m.

ELECTRIC CITY UNION CHURCH

- 11:00 a.m. Sunday school
- 12:00 a.m. Prayer meeting
- 6:30 p.m. Young people
- 7:30 p.m. Bible study

LAYMEN'S GOSPEL HALL (Coulee Center)

- Warren E. Hall, pastor
- 10:00 a.m. Bible school
- 11:00 a.m. Morning worship
- 7:00 p.m. Young people
- 7:30 p.m. Evening worship

SEVENTH DAY ADVENTIST (In Electric City Union church)

Services are held every Saturday morning, followed by Bible study.

-o0o-

LINE UP BIG GAMES

Basketball stalwarts of the bureau of reclamation have several very prominent games peering at them from around the corner.

Ellensburg Normal will appear Dec. 31. The nationally-famous Harlem Globe Trotters will show their wares after the turn of the year, and the House of David has asked for an open date.

The bureau can put out a starting five averaging over 6'2" in height. Mark Antoncich, former University of Washington varsity, is 6'5"; John Hall, Ellensburg normal varsity, 6'3 $\frac{1}{2}$ "; Warren Boggess, formerly of San Mateo Junior college, 6'3" Robin Dickson, Cheney Normal varsity, 6'2" and Chuck Prahl, University of Oregon frosh, 6'.

A promising prospect under the six-foot bar is Laurenson.

-o0o-

The season's opening game under consideration is a battle between the reclamation five and the MVAK Oilers. Last year's series was swept by the Oilers.

Candidates for the Oilers will hold the regular turnout Monday night.

-o0o-

A SAFE WORKER DOESN'T HAVE TO HAVE A FULL-COURSE TURKEY DINNER TO HAVE SOMETHING TO BE THANKFUL FOR ON THANKSGIVING DAY

-o0o-

LITERALLY

by Mike



PRE-DIX-SHUNS

--by "BB" Heller

California over Stanford; Montana over Idaho; Washington over Oregon; O.S.C. over W.S.C.; Southern Methodist over U.C.L.A.

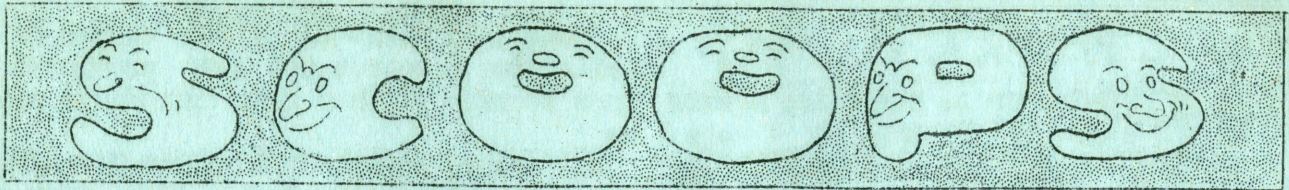
-o0o-

The minimum hourly wage scale set for the next contract is 60 cents.

-o0o-

The freezing temperature of 32 degrees Monday is the coldest thus far. The maximum for the day was 35 degrees.

-o0o-



A Japanese boy learning English is credited with the following thesis on the banana:

"The banana are great fruit. He are constructed in the same architectural style as sausage, different being skin of sausage are habitually consumed, while it is not advisable to eat wrappings of banana.

"The banana are held aloft while consuming, sausage are usually left in reclining position. Sausage depend for creation on human-being or stuffing machine, while banana are pristine product of honorable Mother Nature.

"In case of sausage both conclusions are attached to other sausage; banana, on other hands, are attached one end to stem and opposite termination entirely loose. Finally, banana are strictly of vegetable kingdom while affiliation of sausage often undecided."

-oOo-

A YOUNG LOS ANGELES MOTHER WAS ANNOYED BY PEEVISH BABY, BUT WHEN BABY SWALLOWED A SAFETY PIN, THAT GOT IN HER HEIR.

-oOo-

Art Brunstad: (indignantly): "Do You think it is fair, Sonny, after I told you there wasn't any Santa Claus, to go and tell the neighbors I laid your Easter eggs too?"

-oOo-

An employee here was telling us about his Christmas walking-tour in Scotland. Snow had fallen and he was struggling along a narrow road, when he met a Highlander.

"I guess, friend, I sure am lost!" he said, plaintively.



"Is there a reward out for ye?"

"Nope."

"Well, ye're still lost"

-oOo-

THE ZOO IS THE PLACE FOR MONKEY BUSINESS--THE JOB IS NOT.

Under the spreading chestnut tree a truck and trailer stand; the driver an angry gent is he, with trouble on his hands. He tinkers with the spark plugs as the cause of all his woe and twists the carburetor too, but still it doesn't go. He monkeys with the manifold while cussing the darned machine. Then suddenly remembers that he's out of gasoline.

-oOo-

"What induced you to strike your wife?"

"Well, your wuship, she 'ad 'er back to me, the frying-pan was 'andy, and the back door was open, so I thought I'd take me chance."

-oOo-

THE ONE SOUND IN THE WORLD SADDER THAN A MOTH SOBBERING IN A NUDIST COLONY IS THAT OF A CRICKET HUNTING FOR THE HEARTH IN A TRAILER.

-oOo-

Victim: "Your confounded hair restorer has made my hair come out worse than ever."

Claytor: "You must have put too much on. Made the hair come right out, instead of only half-way."

-oOo-

Two employees, one an Irishman and the other a colored man, were sleeping in the same room. During the night a practical joker blacked the Irishman's face.

Getting up in a hurry in the morning for work, the Irishman caught sight of himself in a mirror. Puzzled, he stood for a moment gazing at his reflection.

"Begorra!" he said at length, "they've woke the wrong man!"

-oOo-

ACCIDENT--A word used to excuse neglect-to hide our weakness, ease our conscience and cover our failure.

-oOo-

"You say you've found a use for your old razor blades?"

"Yes, I stuffed a sofa pillow with them and gave it to my mother-in-law for a birthday present."

-oOo-

BUT-----

Over-indulgence in anything, however valuable or tasteful at first, may become distasteful.

But it seems necessary to hit, and hit, and hit at one thing repeatedly and that happens to be nail injuries. Ambulance records show that nearly 40 per cent. of all calls for the past two weeks have been for nail punctures. While other injuries have dropped substantially in general, INJURIES BY NAILS HAVE NOT.

We are aware that there are several explanations for this:: one being that cleanup naturally received more and more attention as areas for concrete placement become less and less, and that naturally there would be more nails exposed. There is the further explanation that weather conditions recently have not been of the best, with prolonged rains reaching even to flakes of snow tending to hide nails from the sight but not from the feet.

Such explanations, however, could only serve as an alibi. They cannot blind anyone to the fact that the time to bend or to pull out nails is at the time the nails have finished with their duty on the dam, and not later, after they've done their "dirty work" in somebody's foot. If nails were removed before, there would be none to penetrate feet, regardless of weather conditions.

The self-evident fact is that there ARE many nail injuries, and anyone who says you cannot expect to cut them down is definitely on the wrong foot before he ever touches a nail with his foot.

-oOo-

The slippery conditions attending the weather may have some contributions to make toward a slight rise in minor strains.

A simple remedy for some of these is to take time enough for a substantial foot hold. Another is to ask for help when lifting very heavy weights.

-oOo-

CIVIL SERVICE EXAMINATIONS--

Draftsman, and chief, principal, senior, and assistant draftsmen, \$1,620 to \$2,600. Optional branches are topographic and statistical; associate entomologist, junior scientific aid; senior steward, junior steward, senior cook.

Information may be recieved from the postoffice.

WHY LOSE ANY MORE?

Despite repeated advice to potential losers some petty thievery continues.

As the result of complaints of having lost articles from losers, the MWAK police point out::

DO NOT LEAVE MUCH MONEY IN YOUR ROOM. ALWAYS CHECK ON ANYONE WHO ENTERS YOUR ROOM, REGARDLESS OF HIS EXPLANATION, OR ONE WHO KNOCKS AND THEN HAS A WEAK EXPLANATION.

NEVER LEAVE VALUABLES OF ANY KIND IN AN OPEN AUTOMOBILE, OR EVEN IN A CLOSED ONE, FOR THAT MATTER.

This advice comes from cases presented to MWAK police.

-oOo-

As the result of the removal of the low trestle, five of the 18 dinkies in use have been taken out of service. Trestle removal westward from the east power house reached block 40 yesterday.

-oOo-

OWNERS OF HORSES WINNING MASON CITY THEATRE "Sweepstakes"----

Mrs. Bud Quinn, Mason City, first, \$72 collected.

F. L. Winkel, second, and Gene Leamer, third.

-oOo-

Specifications for the next contract appeared last week.

Specifications for another important contract expected to appear anytime now are those for steel for the 18-foot-diameter penstocks.

-oOo-

LOST at post office (Mason City):: Black leather billfold. Reward. Don Wolfe, Return to safety department.

-oOo-

Mason City high school will send its first and second teams in their opening basketball games of the season against Wilbur high in the government gymnasium on Friday, Dec. 3.

-oOo-

"THE WORKMAN WHO TUMBLES TO HIMSELF SELDOM FALLS"-Uncle Ezra

-oOo-

About 50 carloads of cement are being received daily now. This means about 11,500 barrels.

-oOo-

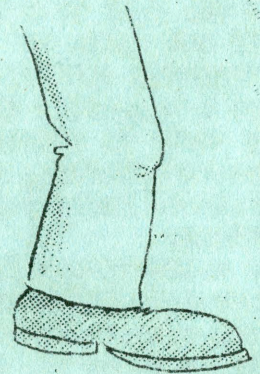
Only one C grout hole was left to drill Monday.

YOUR STOCK IN TRADE

SIGHT



LIMBS



HEARING



*Every Time You Lose, Or
Impair The Use Of One Of
These -*

YOUR STOCK GOES DOWN

BE CAREFUL!

Mike
Enlandson

AROUND THE DAM

DAM READY FOR RIVER WATER

The Columbia river will move up against the downstream side of the dam, but not before Sunday--more likely Monday

A saw will cut through cribbing in the downstream cofferdam to admit a steady flow into the area between the cofferdam and the dam. The water will rise to river level at 940. All downstream concrete is above that mark.

Following this, the 525 cofferdam piling will be pulled, cribs shaken loose with blasting powder and together with an estimated 50,000 yards of fill be removed.

Flooding through the upstream cofferdam is farther removed in the future.

-oOo-

CLOSURE GATE CAN BE MOVED

With block 38 of the diversion channel completed last week, the two closure gates enclosing it on north and south ends can bid adieu to the block next week. The concreted block will have passed its curing period, and the gates will be transferred farther westward to either block 34 or 32 to finish its lifetime job.

THE SECOND PAIR OF CLOSURE GATES ALSO found that it had successfully kept the river out of a block when block 36 reached its contract height last Saturday.

-oOo-

Somewhat less than an estimated 10,000 yards of rock excavation remain for the high east keyway where rock crews have worked down to a point only 50 feet higher in elevation than the peak elevation for concrete in the contract.

-oOo-

WE SHOULD BE THANKFUL THAT WE LIVE IN AN AGE WHICH RECOGNIZES THE NECESSITY OF PROTECTING HUMAN LIFE.

-oOo-

The 50-foot gap of block 62, being narrowed down from the east side to 25 feet with concrete is for the temporary fish ladder. Concrete for the E-block in 62 for the fishway was placed Tuesday.

-oOo-

BORN at the Mason City hospital----

Nov. 12, to Mr. and Mrs. M. L. Wheeler of Mason City, a daughter

Nov. 15, to Mr. and Mrs. J. N. Giustino of Grand Coulee Heights, a son

Nov. 15, to Mr. and Mrs. Carl Webley of Electric City, a son

Nov. 17, to Mr. and Mrs. M. G. Foisy of Grand Coulee, a daughter.

-oOo-

During the height of concrete-placing operations, seven cranes were at work on the high trestle, five on the low. Now all the concrete-placing cranes are slated for the high trestle. The two whirleys finishing up low trestle dismantling are to move shortly.

-oOo-

M. H. Slocum, former job superintendent for the MWAK, arrived here Wednesday noon for a short business visit. He expected to leave last night.

-oOo-

THE BLOCK 40 CRIB, ABOUT 130 FEET HIGH, has nearly served its purpose and will be ready to be moved out.

As soon as downstream flood waters against concrete are stilled, the timber cells will be floated out and brought over to the east bank of the river. This will be in conjunction with removal from the west side toward the east of the downstream cofferdam.

-oOo-

SAFETY IS ALWAYS A VERY GOOD RECIPE-- TRY IT.

-oOo-

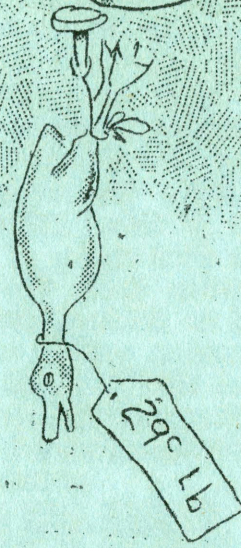
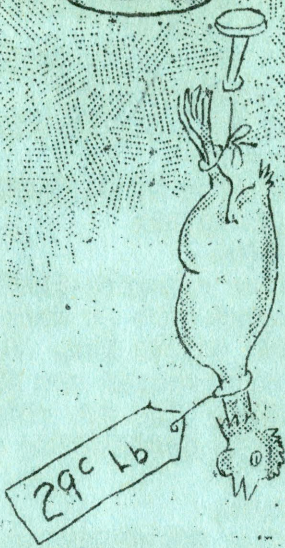
During the past week, concrete placement east of block 40 has shifted away from the spillway section. About 15 pours are being made daily on blocks near the abutment.

Concrete on the west side concentrates largely upon the low blocks of 13, 15 and 17.

-oOo-

Company rock excavation approximates 1,130,000 yards.

CAULEE TRADING CO.



PORK ROAST 14½¢ SWISS STEAK 19¢

RUMP ROAST 17¢

Round Steak 25¢ Sirloin Steak 25¢

Pure Pork Sausage 23¢

Rib Steak 25¢ Pork Steak 21¢

Pork Chops 27¢ Ground Beef 15¢

M
E
A
T
D
E
P
T

Prime Turkeys

31¢ - 33¢ Lb.

PRICES SUBJECT TO CHANGE

Mike
Erlanson