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SAFETY DEPARTMENT MASON-WALSH-ATKINSON-KIER CO. BUILDERS OF COULEE DAM

MASON CITY WASHINGTON

Vol. 3 No. 20

M. Pete Shrauger-Editor Safety Engineer

May 21, 1937

LAND FLEET FACES DRASTIC CUT AS BEDROCK CLEARS FOR CONCRETE

Strange, but an earth fleet that has By June 15 it is unlikely that more than moved a mountain of rock and earth at the 14 or 15 excavation trucks will be held Grand Coulec dan is only a remant in numb- for continued use into early November. ers of what it was a month ago. And yet The middle of June should see the finish not so strange, either, because it had to of rock excavation in the river section. happen. The numbers, in some cases, have Before this the doom will be sealed for been slashed in half, but this is only thethe buggies. The probable 14 12-yard beginning----

cavation on the east abutment, the pump The Corpany had 155 pieces of transpor-house site on the west, and some additiontation equipment and machinery such as al work later back in the river section trucks, excavation vagons and caterpillarshear the downstream cofferdam. Of 43 excavation trucks once owned and in use, only 20 were in use Wednesday. On Excavation trucks were 15 12-yard Macks, March 22 38 trucks averaged 15 hours each, 14 12-yard Whites, eight 8-yard Internat-

As for the caterpillars, only 14 were work-ionals, three 12-yard Internationals, and

ing Monday. On Feb. 22 25 were employed. three Linn 10-yard trucks.

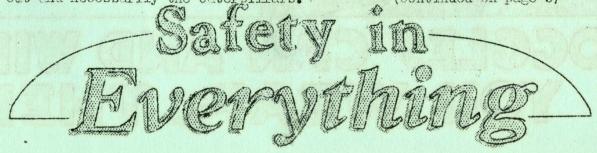
Weekly hours of work dropped for trucks Caterpillars were 23 75's, three Allisfrom 4,750 down to 2,750 for the week end- Chalmers and two "40's". A dozen were ing Monday; oil consumption from 1,200 gal-equipped as bulldozers for pushing and lons to 770. Hours for cats shot from 2, scraping excavation. 970 to 2,750.

for their work is done. Earth excavation and one 33-yard Isaacson. The Isaacson ended shortly after the east conveyor and has long been "dead". has meant the retention in the excavation areas of but six of an original 25 buggies under way the large excavation trucks saw and other trucks, 13 Company-owned auto the cut and necessarily the caterpillars.

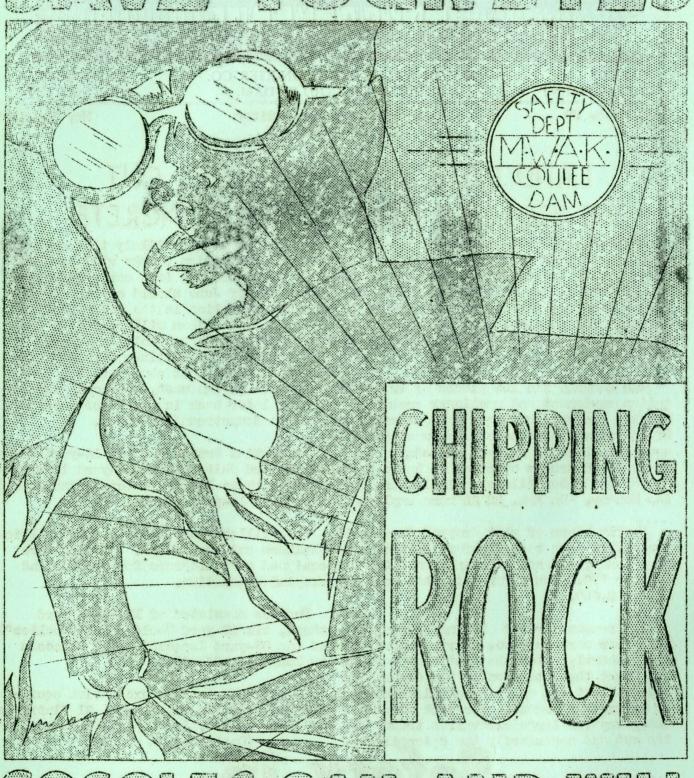
White trucks will continue with rock ex-

Buggies consisted of 18 10-12 yard The reason for it? The najor demand Atheys, six 20-yard Wooldridges ("Woolies")

In addition to such excavation equipor excavation vagons. For rock clearup ment as these are 23 pickups, 21 flatracks, (Continued on page 5)



SAWE YOUR EYES



GOGGLET CAN AND WILL IF YOU WEARS THEM

FROM THE CRYSTAL BALL



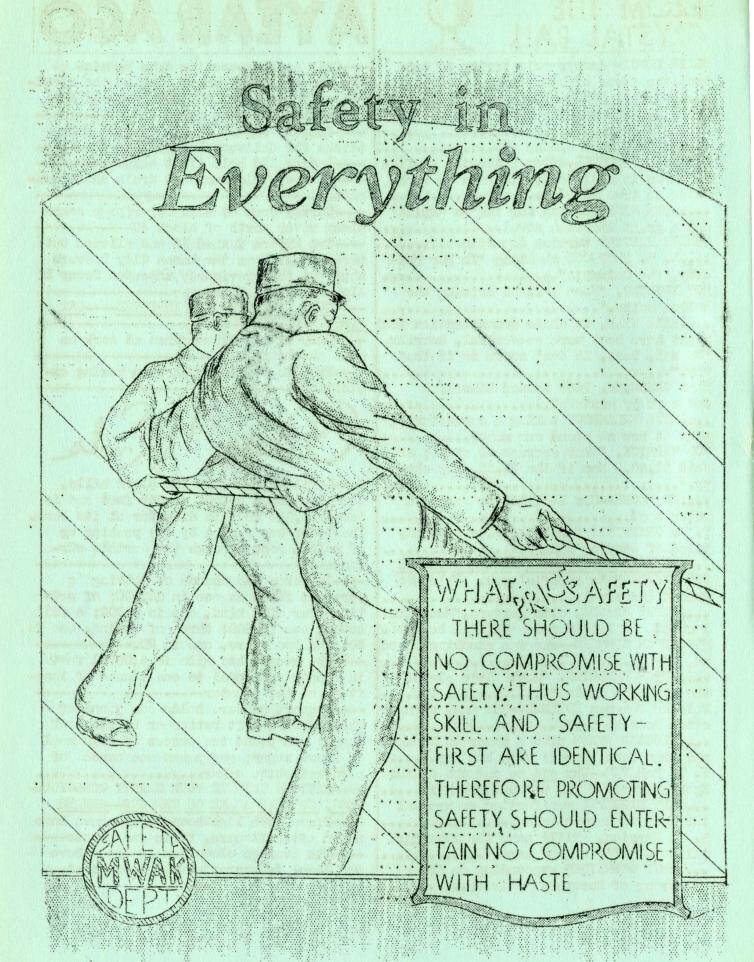
AYEAR AGO

CLAIR DUNCAN desperately trying to control the fever of his roomie..... ...ORVAL J. BOYCE -- "It's all in the head" FRANK GODFREY happily swearing off, and off, and off..... STEVE GIRARD hiding out..... GRAHAM E. PEDWELL, after appearing in five pictures in Hollywood, "There's no such thing as true love!"..... ... JOHN SISK looking for ink to "spill" out a great American novel..... CONNIE WALTERS turning domesticL. E. SHERWOOD chanting "To Her Majesty, the Columbia"...... ROY BRIDGES, "Soon I'll be driving the golden spike."....... BILL TELL, in chain demonstration that might have been more successful, hearing, "No sah, boss, Ah don' wanna do it that way."...... What OLSON, No. 7689 issued himself a red card by mistake?..... ... MIKE ERLANDSON taking a caricaturing poke at how we spend our money..... BOB WARNICK, "That seeress is okaye; she said \$1.20. Now if the \$1.55 only shows ED MOORE -- How he likes to carry a water bag T. H. GRIFFIN (at Lewiston), apparently tired of staying singleLIFE MEANS ATTENTION TO SAFE HABITS JOE PLUMB-He's spoofin' you. He's not wedded (married) SAMMY GRANDE, with gesture, "Mussolini I come: (A little more and I'll be oke). MRS. DEAN SUMMERS -- she was checking on papa, anyway..... ... DUTCH HENDRICK, "Wee! It's almost the old life again."...... Wolding Foreman EDELMAN--How many cigarettes does he buy?..... ... SLUGGER EVANS hits a homer to Spokane and then fans himself with his cap..... F. W. DeHAVEN -- Why did he and she go into Spokane Monday? An unfounded runor?.....ART BIRDZELL manifesting an unusual interest in carpentering...... B. A. Herring, "I'll name the next girl 'Alice'. It's a good name."..... ... EMIL SCHNEIDER expounding on the right and wrong of European activity

---Only a cross-section crew remains above the immediate shore line of the flooded east side after 260,000 yards of the slide area had been moved out. -------- Company orders 10 new 12-yard Mack trucks for delivery before June 15------- Ladies Aid hold first bazaar--------Concrete placement in drain shaft completed. ----Survey crew at work for riprap scene along river north of block 40-------- Tom Hydorn fanned 13 and allowed but three singles as the Mason City Beavers shut out the previously unbeaten Coeur D' Alene baseball club.--------CUTS NEGLECTED GET INFECTED----GET FIRST AID--------Only five jackharmermen at work on east abutment------- Freddie Steele appears in boxing exhibition----

Odde? (Ends

--- Devil's tower, in the Black hills, has an exposed height of 865 feet and is nearly 1,000 feet in diameter at its base. The tower was formed by the pushing up of molten rock through the carth's sur----In poker the chance of getting a straight flush is one in 62,000; of getting four of a kind, one in 4,000; a full house, one in 600; three of a kind, one in 50, and two pairs, one in 20:------- The geographic mile is 6,087.1 feet in length and equal to one minute of longitude at the oquator--------- A quart measure holds one pound of wheat flour, soft butter or broken loaf sugar: one pound two ounces of corn meal or brown sugar; one pound one ounce of powdered white sugar........ ---FATIGUE CUTS AT YOUR SAFETY CONSCIOUS-NESS, SO KEEP AVAKE ON THE JOB-ALWAYS ---Since 1875 lighthouse ships have been named after flowers, trees and plants-------The average elevation of land above sea level is approximately 2,800 feet.



mobiles, an ambulance and a field enginper's car. This does not include police and fire department traveling equipment. These groups of light trucks and cars are largely unaffected by the cut in excavation equipment.

Some of the caterpillars are coming into the cat shop, one by one, for overhauling, re-painting, and for sale. Six The same fate is in store for unneeded trucks.

The job history of the trucks in use for excavation here has been one of long. terrific grinding. Pulling up steep inclines much of the time, in second and low gears, heavily weighted with about 15 tons of earth or 20 of rock, many of. the trucks have turned in 100 hours of work per week. This is shown a little more clearly by realizing that one of 10 new Macks bought nearly a year ago has registered more than 21,000 miles of work at an average speed of not more than 10 miles an hour.

While rain, snow, muck, freezing temperatures and heavy tonnage have torn at the vitals of excavation-carrying equipment ever since the fall of 1935, they are regularly checked by a field mechanic downs. They are also checked during a 32-hour shutdown every week-end. Valves are ground every two months regardless of apparent condition. This length of time, it has been said, is the equivalent of at least a year under ordinary conditions.

Today, however, the jon of overhauling trucks is not so bad as before. This is due to Company changes in the trucks, in seven important parts.

To reduce truck vibration, air tanks running boards.

Five extra leaves in front and two be-

hind were added to reinforce springs and prevent the not uncommon breakage.

Axels were revamped and raised three inches higher to eliminate front ax lo breakage by giving a better distribution of the load.

Heavier metal was welded on at the weaker points of truck frames.

Fenders and hoods were fabricated of heavier metal:

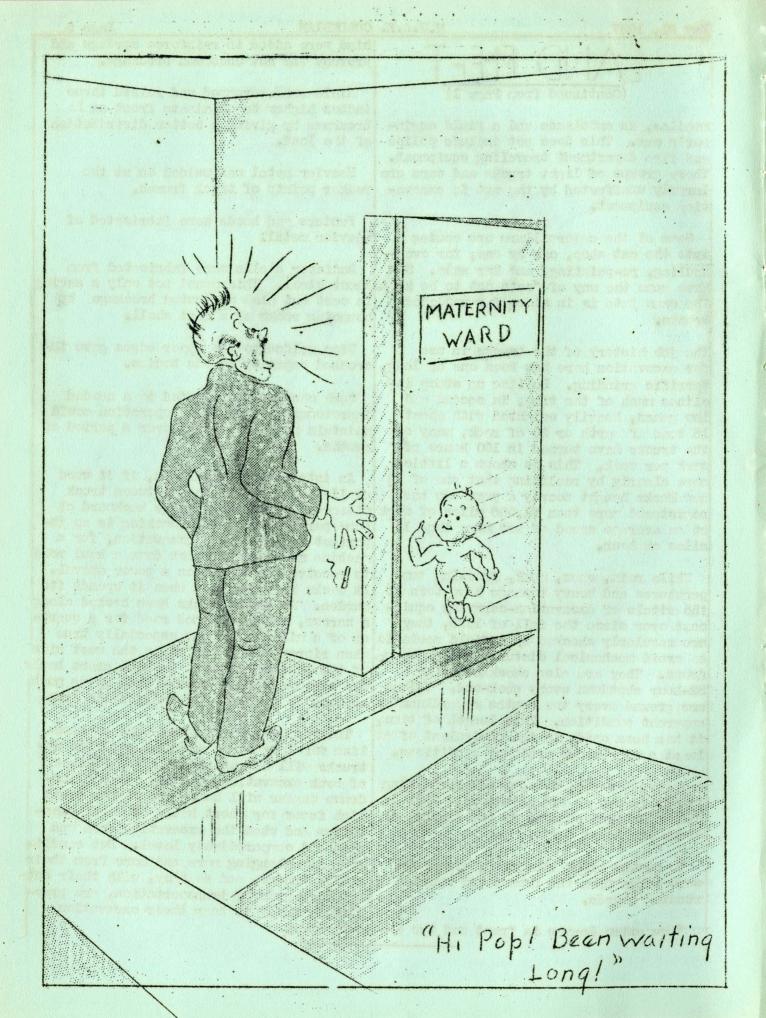
Radiator shells were fabricated from have gone the way of "cats not to be kept" sheet steel. This meant not only a saving in cost but clas prevented breakage by bouncing rocks on a cast shell.

> Pipe welded to the upper edges gave increased capacity to the bodies.

> Such changes contributed to a needed improvement before truck operation could maintain peak officiency over a period of months.

An interesting comparison, if it were available, would be that between truck mileage forward and mileage backward at some particular scene. Backing is an importent it or in truck excavation, for a machine must usually back down a haul road to receive its load from a power shovel. It backs into position when it upends its burden. At times trucks have backed along a narrow, granito-formed road for a quarter of a mile. This was especially true to avoid mechanical disturbances or break when riprap was placed along the west side of the Columbia river. On some short hauls the statement that "trucks back up as much as they go forward" literally holds true.

Their speed, agility and ease of handling for long hauls somewhat explains why trucks will be retained for the balance of rock excavation, and why caterpillardrawn wagons will not. The wagons found high favor for short hauls of earth excavation and when the excavation area was wide and comparatively level. But conditions are changing more and more from their were taken from the frames and mounted on native sphere, and so they, with their caterpillar mode of transportation, are practically ready to hear their excavation swan song.



DON'T HAVE TO BE AN EINSTEIN

Charles Monfradi further exemplifies the fact that active consideration of safety hazards on the job are not buried in a dead sec. Manfredi showed sufficient construct ive interest in accident prevention to warrant the deserved receipt of a box of eigars and a personal appreciative letter from the office of the superintendent.

Ever since first pouring of concrete on the job, clarp wires for holding cooling pipe had points exposed. As long as the points were vertical, results were not so bad, but when they became bent they became dangerous. Manfradi decided that the exposed wires were an unnecessary menace-IF THERE COULD BE A SATISFACTORY SUBSTITUTE.

BORN at the Mason City hospital---

May 14, to Mr. and Mrs. C. C. Cowrse of Grand Coulee, a daughter

May 14, to Mr. and Mrs. Charles Thompson of Mason City, a sen

May 15, to Mr. and Mrs. Cornett Crowley of Delano, a sen

May 16, to Mr. and Mrs. Darl Rose of Osborne, a son

Mr. and Mrs. Floyd Duncas of Grand Coulee, a daughter

May 18, to Mr. and Mrs. B. E. McCavarn of Coulee Center, a daughter

-000-

"COLUMBIAN" NOTBERS 100

One hundred issues of the "M.W.A.K. Columbian has appeared with No. 20 today.

In 1935, beginning with the monthly issue in March, 27 numbers ampeared, and 53 for 1936.

-000-

ROCK WORK NOT DONE

Contrary to expressions from many work-

Work schedules show that approximately 35,000 yards of rock will be removed from the east abutment and about 35,000 yards from the pumping plant site. This beginning at the time of completion of present cleanup on the river bed.

Also 10,000 yards of rock are to be removed in late fall from the river area just inside the downstream cofferdam.

--000-Approximately 1,000 diners were at the Company mess hall last Sunday noon. This falls fewer than 100 short of the record set for the first Sunday in May last year.

-000-

Pureau of Reclamation employees carrying on their annual "Floodstakes", a pool as to the top elevation of the rivor during the 1937 flood season.

The answer was to invert the wires in the poured concrete and to cut them for wiring only at the time of cooling pipe placement. This would expose wire points for only a matter of minutes and only while they were being worked on, rather than for periods of time that sometimes reached days and weeks, depending upon when a succeeding concrete lift would be poured.

What is important is that Manfradi was aware of a hazerd. He knew that it ought to be changed. Through a process of elinination he conceived a workable plan. It called for some thought, and thought should be recognized because it is too rare hereor anywhere else.

Destructive criticism is the ensiest and most cormon noisiness everywhere. Now and then it brings some action because-once in a while--it has some value. The trouble ordinarily is that to correct the causes of noisy criticism can hardly have a value suggested by the amount of noise first created.

The world has always known a great many men, rock work will not be completed when causes, both general and specific, for acthe main river bed for concrete is cleaned. cidents. After an accident it is often apparent as to the cause or causes.

> BUT HOW TO CORRECT THEM, SPECIFICALLY, POINTEDLY, THAT IS THE THING THAT COUNTS.

If the specific and pointed attention work is expected to take about two months of Manfradi were only exemplified by even a few more men on the job, we should see some changes in the petty and not so jetty injuries that YOU might have prevented. -000-

WHO COULDN'T USE \$96?

Bill Borland of Grand Coulee collected \$96 at the Tuesday "Sweepstakes" of the Mason City theatre.

Earl' Myers and A. Black would have taken second and third place money if they had been present.

-000-

The first 10,000 series of "brass" appeared during the present employment rise -000-



(We wish to thank Fred Carper, timekeeper, for his contributions of jokes) -00n-

We don't know quite everything, but listen to this: ...

"How long should a hen remain on eggs?" a woman wrote in the other day.

"Three weeks for chickens and four for ducks," we replied.

Three weeks later the woman wrote back: "Thank you very much for your kind advice. The hen remained on the eggs three weeks, and there were no chickens hatched, and as I did not care for ducks I took her off the nest and sold the eggs." -000-

THE HONEYMOON MAY BE SAID TO BE OVER WHEN HE DISCOVERS THAT HIS PET LAMB IS RE-ALLY A LITTLE BOSSY.

-600-

"And if I refuse you, 'Gooseneck', will you kill yourself?"

"That has been my usual custom." -000-

LAST YEAR THERE WERE 39,000 FATAL AC-CIDENTS IN AMERICAN HOMES AND 38,600 ON THE HIGHWAYS. SOME DAY WE WILL ALL LIVE IN TRAILERS AND GET OURSELVES KILLED IN ONE COLUMN.

-000-

Mrs, Riordan: "May I have some further details about this magnificent property you offer for sale."

Agent: "Do you wish to buy it?" "No. but I think I can use your flowing description of it in my new novel."

-000-First Shipwrack: "I see nothing but

the horizon."

Second Ditto: "Well, pull for that. It's better than nothing."

-000-DON'T LET SUNSHIVE MAKE YOU FORCET THAT CARETESSNESS CAN BRING DARKNESS.

-00c-Many a father suffers from a touch of the sum.

This happened in Coules Center Wednesday---

Child: "Lock at that funny man across the street."

Pa: "What's he doing?"

Child: "Sitting on the pavement talking to a banana skin."

--000-

A WESTERN SCHOOL ANNOUNCES THE DISCON-TINUANCE OF A FRACTICE OF ACCEPTING LIVE STOCK IN LIEU OF TUITION. IT WILL MAKE A EXCEPTION OF A SERVICE ARLE HALF-BACK ON THE HOOF.

-000- : "

Baby Ear of Corn: "Mama, where did I come from?"

Mama Ear of Corn: "Hush, dear, stalk brought you."

-000-

When is the only time a woman is justified in spitting in a mon's face? "When his moustache is on fire."

-000-

"WHEN WAS THE FIRST LIE LETECTOR MALE: A READER ASKS. WHILE ADAM WAS IN DEEP SLEEP.

-000-

Pa had his day off. He was standing at the edge of the cliff, lookind down into the Grand coulee, sandwiches in his hand Sonny approached and tugged at his coat.

"Mora says it isn't safe here," said the boy, "Ana you're either to come away or else give me the sandwiches."

-000-IF YOU WANT TO LIVE TO BE 80, LOOK FOR II ON THE SPEEDOWETER.

-000-Police court report: According to Grand Coulee Gracie's statement, she threw a bucket of water at him, scratched his face, struck him with a shovel and screamed for help. -000-·



COMMUNITY CHURCH-The Rev. W. W. Sloan Ph. D., pastor

9:45 a.m. Church school

11:00 a.m. Wrning worship; subject,

Junior church . 11:00 a.m.

7:00 p.m. Three services: vesper, junior high, senior high

8:00 p.m. FRIDAY (tonight), social hour for all older young people in the community and carp.

8:00 p.m. Next Thursday, e attituation of study on "The Story of Christic aty"

CATHOLIC CHURCH-Father A. Farrelly, postor On Sunday, Hay 23, mass will be said in St. Bonodict's church, Mason City. ct 9 a.m. and in Grand Coulage at II a.m. In structions for children will to given Saturday at 10 a.m.

CHURCH OF JESUS CHRIST OF LATTER DAY SAINTS side until after cold weather. Tracks -R. E. Huttall, superintendent (Mason City high school)

10:30 a.m. Opening

exercises

11:15 a.m. Departmental works: Gospel doctrine: adults

Church hiltory: juniors

Primary

ELECTRIC CITY UNION CHURCH-M.L. Benn ett, pastor

11:00 a.m. Sunday School

12:00 a.m. Morning worship

6:30 p.n. Young peoples group

7:30 p.m. Evening worship

-000-

DAYS IN THE HOSPITAL ARE MUCH LONGER THAN THOSE OF THE JOB BE CAREFUL.

-000-

OL' MAN HIVER BREATHES QUIETLY At this time last year the Columbia river was less than 10 feet from its high point for the year at 976.5. Last Monday with the river at only 952.5 the level was 24 feet short of last year's high. The Columbia is now approximately 20 feet

above its low mark for the past year. Retarded warm weather conditions have held the river down. Continued cool weather might prolong comparatively low water

level without a great high. A suddon bot wave might shoot the river up faster and higher than last year, however.

-000-

Mason City high school netsters have scheduled a how termis meet with Wilbur next Wednesday ofternoon. The locals cofeated Wilbur two weeks ago away from home 3-2.

-000-

RAILS FOR CARRYING WASTE CONCRETE FROM the westmix were again placed this week. Rails had been removed following the last pouring of concrete Dec. 29 on the west had been removed to allow the placement of riprop

-000-

Also under construction this week was the the cement siles to the of the line to the east-

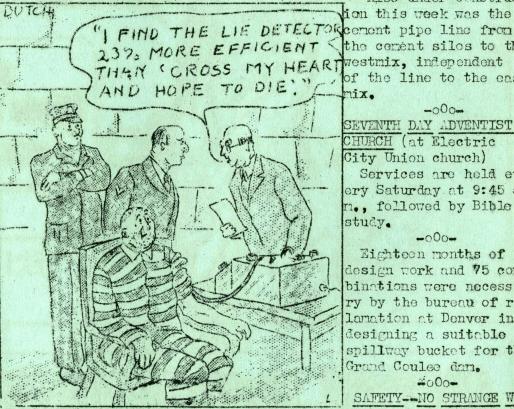
-000-SEVENTH DAY ADVENTIST CHURCH (at Electric City Union church)

Services are held every Saturday at 9:45 a. n., followed by Bible study.

-000-

Eighteen months of design work and 75 combinations were necessary by the bureau of reclamation at Denver in designing a suitable spillway bucket for the Grand Coulee dam.

=000-SAFETY-NO STRANCE WOL







EMPLOYMENT REACHES NEW HIGH

The greatest number of employees ever working for the MWAK company are to be paid this week. Although figures were not available at this writing, it was es- 40 region. This includes block 45, fifth timated that between 100 and 200 employeesblock eastward or 250 feet from block 40. have been added to last week's total. Last Seven of the blocks already have bedth 5.566.

Figures released by the revernment last rows, or A, F and C; four are in D and week did not show a new high. However, those weekly figures are arrived at as of men actually exployed by Thursday midnight. By early next week all rows for pen-This would naturally not include all men stock steel on the east side will get paid off during a given week.

had 5,396 employees last week; the dam site, 5,862, with a previous grand total in place near the east abutient for some high of 5,934 for last surmer.

Even government-released figures today should break the 5,934 record.

-000-

BAD MIDDLE HOLE CLEAN

The rock cut ahead of the east upstream all east blocks-in terms of number of trestle may see its last round of blastingconcrete lifts poured. With the top levtonight. Yesterday inspectors stated thatel at elevation 915, the block is approxthe rock appeared in pretty good condition imately 150 feet high. and that one more round might be sufficient. This cut has held up high trestle erection from the east side for several weeks. Beyond the cut, however, is anoth- More trestle steel is ready to go up. or that may take some additional time, par- Today the site for a fourth bent ahead ticularly toward the north.

Rock for another bent from the high This is bent 40.

-000-

POINT WELL WORTH REMEMBERING IS THAT SAFETY DOES NOT COME BY ACCIDENT. -000-

Ready for erection near the end of the east high treatle is another stiff-leg derrick. This will be used for hendling pan- The last of the 400 points driven down el forms, steel, and cleanup materials, -000-

Five thousand tons of reinforcement steel have been used.

CENTER -CONCRETE SPREADS

The creeping expanse of bedrock acceptable for concrete in the river section new totals an area for 13 blocks near the block meek broke all previous totals for payoffs. rock at least covered with one five-foot lift of concrete. Three are in the upper E near the downstream available bedrock.

their first taste of steel and penstock Government figures showed that the MYAK forms. Steel for the first two 18-footdiameter water-conducting tubes has been

-000-

Block 67-A, lowest block in the east hole because it started from lowest bedrock, is nevertheless now the highest of

-000-

HORSE-FLAY IS THE ENEMY OF SAFETY -000-

of those credted at present will probably be okayed for steel placement in the low trestle approaching from the west has beentrestle. Rock for three more bents had been passed by yesterday noon.

-000-

With the exception of one bad crevice, jost of the rock in the river section is expected to be cleaned off over the week-

to freeze the east slide were pulled last Saturday. The dismantling of the rest of the system is essentially done.

-000-

-000-



-ARMOURS CHUCK ROAST 19岁排

ROLLED SHOULDER LAMB 319排 SPRING LAMB LEGS HEISTER

PURE LARD 294

THE DEPT